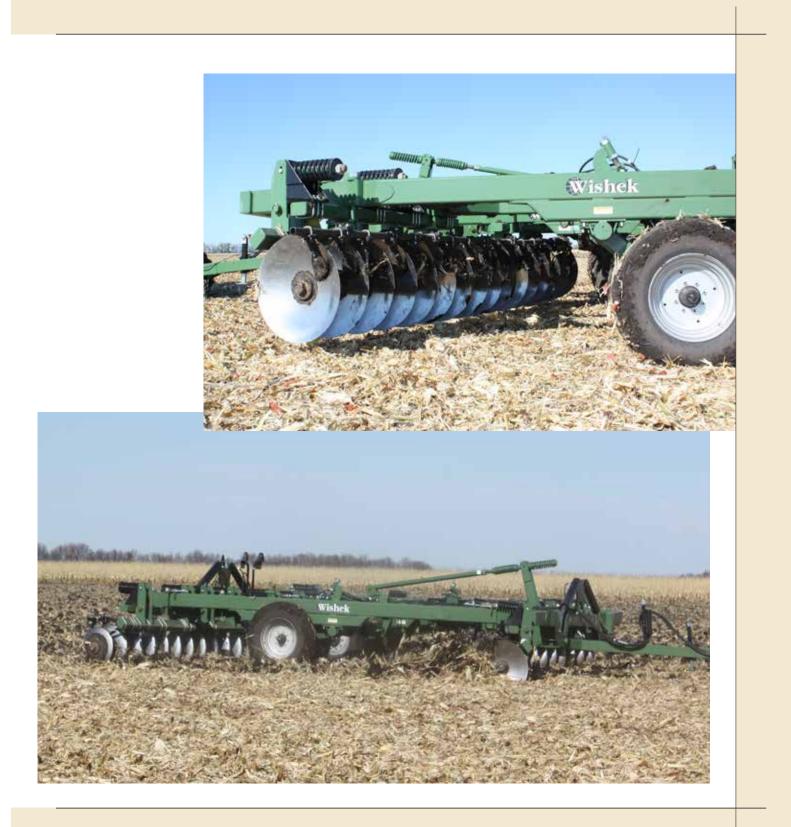


TILLAGE GUIDE



WISHEK: STRENGTH THROUGH INNOVATION



Harley and Carol Brandner founded Wishek Steel and Manufacturing in 1969 as a welding, repair, and custom manufacturing shop. In 1972, Wishek expanded into a new, more modern facility in southwest Wishek. The first spring model Wishek Disc was developed in 1977, and even more space was needed to accommodate the increased business and additional workforce.

Over the next 15 years, Wishek Steel and Manufacturing purchased the feed and forage line of equipment from Balzer Manufacturing and the ag line of tillage equipment from Miller Weeder Corporation and expanded the existing plant once again.

In 1995, Kim and Mitch Bosch, Harley and Carol's daughter and son-in-law, were brought into the business. Ownership transferred to the Bosches in 2003, and Harley and Carol started a much-deserved retirement.

In 2006, the Wishek line of disc harrows was added to the Wil-Rich equipment line. Then, in 2011, Wil-Rich formed a joint venture with AGCO, a leading worldwide provider of agricultural equipment. AGCO-Amity JV, LLC develops and distributes air seeding and tillage equipment under the Amity, Wil-Rich, and Wishek brands, as well as Challenger, Sunflower, and Massey Ferguson.

HEAVY-DUTY DISC HARROWS



With strength designed in every machine, Wishek disc harrows are heavy-duty machines that have the heaviest weight-per-blade specifications in the industry. This allows Wishek disc harrows to work in almost all soil conditions and crop residue. Disc gangs are set at an angle in order to mix residue regardless of field and residue conditions with just the right amount of soil to help create an ideal seed bed.

SINGLE-POINT DEPTH CONTROL



Single-point depth control allows the operating depth of the entire disc to be adjusted with a single setting. This simple adjustment, done at the front of the machine, is easy, safe, and precise. Single-point depth control is optional on all models.

WISHEK OFFSET DISC



The Wishek Offset Disc is for those customers seeking the time-tested, proven design of an offset disc, coupled with Wishek's reputation for building strong, heavy-duty discs. Wishek discs are the most reliable and lowest maintenance discs on the market. With nearly 1,000 pounds per foot (1,488 kg/m), the Wishek Offset Disc has the brute strength to penetrate in even the most demanding soil conditions.

Wishek offset discs are equipped with blades ranging between 24 and 32 inches (610 and 813 mm) and blade spacing from 10 to 13 inches (254 to 330 mm), optional scraper systems, and optional rock cushion.



Wishek discs have an optional 3-bar coil tine harrow.



An adjustable leveling system is standard equipment, allowing unit to be leveled front to back. An optional hydraulic leveler is available (shown).



Standard tires on Wishek Offset Disc models: • 612N model: 11L x 15 tires

- 812N, 842N, & 862N models: 12.5L x 15
- 932N model: 385/65R 22.5 used truck tires



Wishek 812N-OCL Offset Disc features 28-inch (711 mm) blades on 11-inch (279 mm) spacing. The winged model comes with an OCL (Over Center Lock) system for complete leveling performance. The OCL system on the 812N unit prevents the disc wings from diving or lifting out of the ground by locking the wings rigid to the main frame.

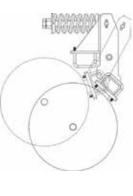


There are a number of options for disc scrapers, including:

- Standard flat scrapers
- Optional spool scrapers
- Optional bearing standard scrapers







Wishek Rock Cushion

Spring cushion models of the Wishek Offset Disc offer unique flexibility in their design. When a blade strikes a solid object, it travels in an arc of 6 inches (152 mm) rearward and 6 inches (152 mm) upward for a total of 12 inches (305 mm), letting it travel over and avoid damage from impact with that object.

WISHEK OFFSET DISC SPECIFICATIONS

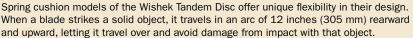
				TRANSPORT		WEIGHT LBS.		
MODEL #	WORKING WIDTH	# OF BEARINGS	# OF BLADES	WIDTH	HEIGHT	PER BLADE	PER FOOT	APPROX. WEIGHT LBS.
Model 612N stan	dard 24" x 516" (610) x 8 mm) blades	, 26" x 5⁄16" (660) x 8 mm) op	tional, rigid	bearing gan	g with 10" (254	mm) blade spacing
612N-12 Non-Wing	13'1" (4 m)	6F, 6R	16F, 17R	14'10" (4.5 m)	6' (1.8 m)	294 (133 kg)	741 (336 kg)	9,699 (4,399 kg)
612N-14 Non-Wing	14'8" (4.5 m)	6F, 6R	18F, 19R	16'5" (5 m)	6' (1.8 m)	273 (124 kg)	688 (312 kg)	10,097 (4,580 kg)
612N-16 Non-Wing	16'3" (4.9 m)	8F, 7R	20F, 21R	17'11" (5.5 m)	6' (1.8 m)	263 (119 kg)	662 (300 kg)	10,763 (4,882 kg)
612N-18 Non-Wing	17'10" (5.5 m)	8F, 7R	22F, 23R	19'6" (5.9 m)	6' (1.8 m)	245 (111 kg)	618 (280 kg)	11,016 (4,997 kg)
Model 812N sta	ndard 28" x 5⁄16" (7	11 x 8 mm) blad	des, 30" x 5⁄16"	(762 x 8 mm	n) optional,	rigid gang v	vith 11" (279 m	nm) blade spacing
812N-12 Non-Wing	12'8" (3.9 m)	5F, 5R	14F, 15R	14'6" (4.4 m)	7' (2.1 m)	356 (161 kg)	815 (370 kg)	10,329 (4,685 kg)
812N-14 Non-Wing	14'6" (4.4 m)	6F, 6R	16F, 17R	16'3" (4.9 m)	7' (2.1 m)	333 (151 kg)	757 (343 kg)	10,976 (4,979 kg)
812N-16 Non-Wing	16'2" (4.9 m)	7F, 6R	18F, 19R	18'0" (5.4 m)	7' (2.1 m)	312 (142 kg)	713 (323 kg)	11,526 (5,228 kg)
812N-18 Non-Wing	17'11" (5.5 m)	8F, 8R	20F, 21R	19'8" (6 m)	7' (2.1 m)	299 (136 kg)	685 (311 kg)	12,271 (5,566 kg)
812N-22 Wing	21'5" (6.5 m)	9F, 8R	24F, 25R	9'5" (2.9 m)	12'10" (3.9 m)	428 (194 kg)	979 (444 kg)	20,960 (9,507 kg)
812N-24 Wing	23'2" (7.1 m)	11F, 10R	26F, 27R	9'6" (2.9 m)	13'6" (4.1 m)	416 (189 kg)	952 (432 kg)	22,060 (10,006 kg)
812N-26 Wing	24'11" (7.6 m)	11F, 10R	28F, 29R	9'6" (2.9 m)	14'7" (4.4 m)	401 (182 kg)	917 (416 kg)	22,860 (10,369 kg)
Model 842N stan	dard 28" x 516" (711	x 8 mm) blades	, 30" x 5⁄16" (762	x 8 mm) op	tional, spring	g cushion ga	ng with 11" (27	9 mm) blade spacing
842N-10 Non-Wing	11'0" (3.4 m)	6F, 4R	12F, 13R	12'7" (3.9 m)	7' (2.1 m)	441 (200 kg)	1,003 (455 kg)	11,029 (5,003 kg)
842N-12 Non-Wing	12'8" (3.9 m)	6F, 6R	14F, 15R	14'4" (4.4 m)	7' (2.1 m)	433 (196 kg)	991 (450 kg)	12,550 (5,693 kg)
842N-14 Non-Wing	14'6" (4.4 m)	7F, 6R	16F, 17R	15'3" (4.6 m)	7' (2.1 m)	419 (190 kg)	954 (433 kg)	13,830 (6,273 kg)
842N-16 Non-Wing	16'2" (4.9 m)	9F, 8R	18F, 19R	17'10" (5.5 m)	7' (2.1 m)	398 (181 kg)	911 (413 kg)	14,720 (6,677 kg)
842N-18 Non-Wing	17'11" (5.5 m)	9F, 8R	20F, 21R	19'7" (6 m)	7' (2.1 m)	372 (169 kg)	851 (386 kg)	15,248 (6,916 kg)
Model 862N 30"	x 5⁄16" (762 x 8 mr	n) blades/spring	g cushion gan	g with 13" (330 mm) bl	lade spacing	J	
862N-12 Non-Wing	12'10" (3.9 m)	6F, 6R	12F, 13R	14'8" (4.5 m)	7' (2.1 m)	514 (233 kg)	1,002 (455 kg)	12,862 (5,834 kg)
862N-14 Non-Wing	14'11" (4.5 m)	6F, 6R	14F, 15R	16'6" (5 m)	7' (2.1 m)	475 (215 kg)	923 (419 kg)	13,762 (6,242 kg)
862N-16 Non-Wing	16'11" (5.2 m)	7F, 7R	16F, 17R	18'6" (5.6 m)	7' (2.1 m)	442 (201 kg)	863 (391 kg)	14,594 (6,620 kg)
862N-18 Non-Wing	18'11" (5.8 m)	8F, 8R	18F, 19R	20'7" (6.3 m)	7' (2.1 m)	413 (187 kg)	804 (365 kg)	15,271 (6,927 kg)
Model 932N 32"	x 5⁄16" (813 x 8 mr	n) blade/rigid b	earing gang v	with 13" (33	0 mm) blad	e spacing		
932N-10 Non-Wing	10'10" (3.3 m)	5F, 4R	10F, 11R	11'10" (3.6 m)	7' (2.1 m)	513 (233 kg)	1,183 (537 kg)	12,814 (5,812 kg)
932N-14 Non-Wing	13'11" (4.2 m)	6F, 5R	13F, 14R	15'8" (4.8 m)	7' (2.1 m)	544 (247 kg)	1,056 (479 kg)	14,693 (6,665 kg)
932N-16 Non-Wing	16'0" (4.9 m)	7F, 6R	15F, 16R	17'9" (5.4 m)	7' (2.1 m)	539 (244 kg)	1,045 (474 kg)	16,713 (7,581 kg)

WISHEK TANDEM DISC



The Wishek Tandem Disc is the industry's workhorse when it comes to heavy-duty discs. Wishek discs are manufactured to an industry-recognized level of performance that separates them from the competition. Wishek discs give you a powerful tool utilizing their rock cushion and 22.5 truck tires.







To assist in leveling the field and help create a better seedbed, add a 3-bar harrow. The tubular tooth bar harrow features $\frac{5}{16}$ x 26-inch-long tines (16 x 660 mm) for strength and durability.



Tires utilized on Wishek Tandem Disc models:

- Non-wing models: 12.5L x 15 load range F tires
- Folding wing models: 385/65R 22.5 used truck tires
- 8-bolt hubs on 14–30 feet (4.3–9.1 m)
- 10-bolt hubs on 34-38 feet (10.4-11.6 m)



Standard adjustable leveling system levels the unit front to rear. A hydraulic leveler is optional.



A heavy-duty rear implement hitch is optional for your towing requirements.





There are a number of options for disc scrapers, including:

- Standard flat scrapers
- Optional spool scrapers
- Optional bearing standard scrapers

WISHEK TANDEM DISC SPECIFICATIONS

18F, 16R

39' 0" (11.9 m)

862NT-38 Wing

1¹⁵/6" (49 mm) gang shaft with 214 re-lube bearing • 12.5L x 15 tires - 385/65R 22.50 used truck tires • Gang bolt wrench Safety chain • Transport lighting • Adjustable leveling system TRANSPORT WEIGHT LBS. MODEL # WORKING **# OF BEARINGS** # OF BLADES WIDTH HEIGHT PER BLADE **APPROX**.WEIGHT PER FOOT **APPROX. POWER REO'D** WIDTH LBS. Model 814NT standard 28" x 5%" (711 x 8 mm) blades, 30" x 5%" (762 x 8 mm) optional, rigid bearing gang with 11" (279 mm) blade spacing 814NT-24 Wing 24' 7" (7.5 m) 10F, 10R 26F, 28R 13' 6" (4.1 m) 13'6" (4.1 m) 443 (201 ka) 973 (441 kg) 23.912 (10.846 kg) 300-325 (224-242 kW) 13' 6" (4.1 m) 14' 2" (4.3 m) 814NT-26 Wing 26' 4" (8 m) 10F, 10R 28F, 30R 420 (191 kg) 925 (420 kg) 24,351 (11,045 kg) 270-350 (201-261 kW) 814NT-30 Wing 29' 9" (9.1 m) 12F, 12R 32F, 34R 14' 8" (4.5 m) 15' 10" (4.8 m) 407 (185 kg) 902 (409 kg) 26,837 (12,273 kg) 305-395 (227-295 kW) 814NT-34 Wing 33' 3" (10.1 m) 14F, 14R 36F, 38R 15' 10" (4.8 m) 15' 9" (4.8 m) 416 (189 kg) 926 (420 kg) 30,787 (13,965 kg) 355-460 (265-343 kW) 814NT-38 Wing 38' 6" (11.7 m) 16F, 16R 42F, 44R 15' 10" (4.8 m) 17' 9" (5.4 m) 385 (174 kg) 861 (391 kg) 33,131 (15,028 kg) 375-490 (280-365 kW) Model 816NT standard 30" x 5/16" (762 x 8 mm) blades rigid gang with 13" (330 mm) blade spacing 816NT-14 Non-Wing 12F, 14R 15' 11" (4.6 m) 7' 0" (2.1 m) 11,212 (5,086 kg) 14' 4" (4.4 m) 6F, 6R 431 (196 kg) 782 (355 kg) 160-225 (119-168 kW) 816NT-16 Non-Wing 16' 4" (5 m) 6F, 6R 14F, 16R 18' 5" (5.6 m) 7' 0" (2.1 m) 195-260 (145-194 kW) 393 (178 kg) 722 (328 kg) 11,793 (5,349 kg) 816NT-22 Wing 22' 6" (6.6 m) 8F, 10R 20F, 22R 12' 6" (3.8 m) 12' 10" (3.9 m) 1003 (455 kg) 537 (243 kg) 22,560 (10,233 kg) 260-350 (194-261 kW) 816NT-30 Wina 30' 9" (9.4 m) 14F, 12R 28F, 30R 14' 8" (4.5 m) 15' 10" (4.8 m) 463 (210 kg) 874 (396 kg) 26.861 (12.184 kg) 360-480 (269-358 kW) 816NT-34 Wing 34' 11" (10.6 m) 14F, 14R 32F, 34R 16' 0" (4.9 m) 15' 9" (4.3 m) 534 (242 kg) 887 (402 kg) 30,975 (14,050 kg) 420-560 (313-418 kW) 816NT-38 Wina 39' 0" (11.9 m) 16F, 14R 36F, 38R 16' 0" (4.9 m) 17' 9" (5.4 m) 566 (257 ka) 842 (382 ka) 32,825 (14,889 kg) 460-620 (343-462 kW) Model 842NT standard 28" x 56" (711 x 8 mm) blades, 30" x 56" (762 x 8 mm) optional, spring cushion gang with 11" (279 mm) blade spacing 14F, 16R 15' 10" (4.8 m) 842NT-14 Non-Wing 14' 2" (4.3 m) 6F, 6R 7'0" (2.1 m) 440 (200 kg) 931 (422 kg) 13,185 (5,981 kg) 155-190 (116-142 kW) 842NT-16 Non-Wing 15' 10" (4.8 m) 8F, 6R 16F, 18R 17' 10" (5.4 m) 7'0" (2.1 m) 415 (188 ka) 165-210 (123-157 kW) 890 (404 kg) 14,095 (6,393 kg) 842NT-22 Wing 22' 10" (7 m) 12F, 10R 24F, 26R 13' 11" (4.2 m) 12' 10" (3.9 m) 545 (247 kg) 1,193 (541 kg) 27,235 (12,354 kg) 230-300 (172-224 kW) 842NT-24 Wing 12F, 10R 26F, 28R 13' 11" (4.2 m) 13' 6" (4.1 m) 24' 7" (7.5 m) 516 (234 kg) 1,133 (514 kg) 27,841 (12,629 kg) 240-320 (179-239 kW) 842NT-26 Wing 26' 4" (8 m) 12F, 12R 28F, 30R 14' 10" (4.5 m) 14' 2" (4.3 m) 500 (227 kg) 1,102 (500 kg) 29,023 (13,165 kg) 260-335 (194-250 kW) 842NT-30 Wing 29' 9" (9.1 m) 14F, 14R 32F, 34R 17' 2" (5.2 m) 15' 6" (4.7 m) 477 (216 kg) 1,058 (480 kg) 31,482 (14,280 kg) 310-400 (231-298 kW) 842NT-34 Wing 33' 3" (10.1 m) 16F, 18R 36F, 38R 15' 10" (4.8 m) 15' 9" (4.3 m) 510 (231 kg) 1,135 (515 kg) 37,736 (17,117 kg) 340-445 (254-332 kW) 18F, 20R 42F, 44R 15' 10" (4.8 m) 842NT-38 Wing 38' 6" (11.7 m) 17' 9" (5.4 m) 540 (245 kg) 1,151 (522 kg) 44,300 (20,094 kg) 375-490 (280-365 kW) Model 862NT standard 30" x 5/6" (762 x 8 mm) spring cushion gang blades with 13" (330 mm) blade spacing 862NT-14 Non-Wing 14' 4" (4.4 m) 6F, 6R 12F, 14R 15' 11" (4.6 m) 7' 0" (2.1 m) 507 (230 kg) 920 (417 kg) 13,183 (5,980 kg) 170-225 (127-168 kW) 862NT-16 Non-Wing 16' 4" (5 m) 6F, 6R 14F, 16R 18' 5" (5.6 m) 7'0" (2.1 m) 457 (207 kg) 840 (381 kg) 195-260 (145-194 kW) 13,716 (6,222 kg) 862NT-22 Wing 22' 6" (6.6 m) 10F, 10R 20F, 22R 13' 11" (4.2 m) 12' 10" (3.9 m) 643 (292 kg) 1,200 (544 kg) 260-350 (194-261 kW) 27,011 (12,252 kg) 12F, 10R 24F, 26R 14' 10" (4.5 m) 862NT-26 Wing 26' 8" (8.1 m) 14' 2" (4.3 m) 579 (263 kg) 1,085 (492 kg) 28,939 (13,127 kg) 320-430 (239-321 kW) 862NT-30 Wing 30' 9" (9.4 m) 14F, 12R 28F, 30R 17' 2" (5.2 m) 15' 10" (4.8 m) 554 (251 kg) 1045 (474 kg) 32,133 (14,575 kg) 360-480 (269-358 kW) 862NT-34 Wing 34' 11" (10.6 m) 16F, 14R 32F, 34R 16' 0" (4.9 m) 15' 9" (4.3 m) 571 (259 kg) 1,080 (490 kg) 37,711 (17,105 kg) 420-560 (313-418 kW)

16' 0" (4.9 m)

36F, 38R

17' 9" (5.4 m)

587 (266 kg)

1,113 (505 kg)

43,424 (19,697 kg)

460-620 (343-462 kW)



112 South 2nd Street Wishek, ND 58495 **1-866-228-3360** www.wishekmfg.com

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